Introduction

The Hiden HPR-20 R&D is configured for continuous analysis of gases and vapours at pressures near atmosphere.

Operating to 200°C, the QIC (quartz inert capillary) flexible 2 m capillary inlet provides fast response times of less than 300 ms.

The HPR-20 R&D system has a mass range of 200 amu (300, 510, 1000 amu options) and a detection capability from 100% to less than 5 ppb.
HPR-20 R&D Vacuum Schematic

Key:
- G1: Penning gauge
- VR1: QIC Inlet bypass control valve
- P1: 60 l/s turbo drag pump
- P2: Backing and bypass Scroll pump
- MS: UHV Housing (Mass spectrometer chamber)

Back up and bypass Scroll Pump
HPR-20 R&D Analyser:
Hiden HAL 3F Series Triple Filter Mass Spectrometer

electron impact ionisation source

pre-filter

mass selective primary filter

dual Faraday / secondary electron multiplier detectors

post-filter
Triple Filter Mass Spectrometer

Why have a triple filter?

Two main advantages:

1. **Strict control over the quadrupole entrance and exit fields** provides **enhanced sensitivity for high mass transmission** and **increased abundance sensitivity**

2. **Enhanced long-term stability.** The bulk of the deselected ions from the quadrupole ioniser deposit harmlessly on the RF-only pre-filter stage, minimising contamination on the mass selective primary filter.
QIC Inlet Technology

Quartz and Platinum Wetted Surfaces → No memory effects
Heated Capillary → No condensation effects
Flow Matched → Optimum response / recovery
Minimal Internal Volume → PPB detection
Interchangeable Sampling Capillaries → Analysis from 10 mbar to 2 Bar
Fast Response to Permanent Gases / Vapours

Data shows the response of a HPR-20 system to gas and vapour during switching between a dry He stream and a wet H₂ and Ar flow. For clarity, only the H₂ and H₂O data is shown in the graph.
Typical Mass Spectrum of Air

Note: Different species can have the same mass e.g. CO, $N_2$ m/e 28
Soft Ionisation

Unique to Hiden gas analysis systems, soft ionisation allows users to selectively ionise different gases by setting the ionisation energy for a particular mass.

This powerful technique can simplify the analysis of otherwise complex cracking patterns from multi-component gas/vapour mixtures.

The ionisation energy can be altered from 4 to 150 eV, in 0.1 eV increments. Standard operation is at 70 eV.

Figure 1 A: m/z vs Electron energy-H₂O/Air

Figure 1 B: m/z vs Electron energy-NH₃/ H₂O/Air mix
Gas Sampling Options

Pressure:
Inlet options are available for sampling both above and below atmospheric pressure. High pressure inlets for sampling at **up to 30 bar** and special capillaries for sampling **down to 1 mbar**.

Multi-stream selectors:
2, 8, 16, 20, 40 and 80 way options

Temperature:
- Heated capillary extensions
- High temperature capillary inlets
- Hot-zone adaptors
- Heated multi-stream inlets

[Image of gas sampling equipment]

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MASsoft Professional Control Software

A multi-level software package allowing both simple control of mass spectrometer parameters and complex manipulation of data plus control of external devices.
QGA 2 Software for Quantitative Gas Analysis

An application specific software package for quantitative gas and vapour analysis providing real time continuous analysis of up to 32 species with concentrations measured in the range 5PPB to 100%

- Automatic subtraction of spectral overlaps
- Automated calibration routines
- Mass spectral library with intelligent scan feature
- Multi-stream support
Applications

- Catalysis
- Reaction Kinetics
- TPD/TPR/TPO
- Thermal Analysis Mass Spectrometry
- Gas Purity Analysis
- Process Characterisation
- Fermentation Off Gas Analysis
- Environmental Gas Analysis
- Combustion Studies
- CVD/MOCVD
Applications: Catalysis Research

- Catalyst characterisation
- Kinetic and thermodynamic measurements
- TPD, TPO, TPR, TP-Reaction
- On-line continuous product analysis
- Total Surface Area / Metal Surface Area
- Mechanisms of Surface Reactions
- Heats of Adsorption and Co-adsorption
- Operando Studies

\[ \text{NH}_3\text{-TPD on embedded Ru@LSZ and impregnated Ru/LSZ catalysts.} \]
Ref: Lorenzut et al. (2011) Hydrogen production through alcohol steam reforming on Cu/ZnO-based catalysts, Applied Catalysis B, 101 (3&4), 397-408.
Applications: Environmental Gas Analysis

Breakthrough curve of CO₂ (15% CO₂, 85% balance N₂) on mesoporous alumina.
Ref: Yang et al. (2010) CO₂ adsorption over ion-exchanged zeolite beta with alkali and alkaline earth metal ions, Mesoporous Materials 135 (1-3), 90-94.
Hiden HPR-20 Users

NASA
Dow Chemical
Exxon-Mobil
Imperial College
MIT
University of British Columbia
University of Queensland
BASF
Seoul National University
Suzuki
University of Cambridge
Beijing Institute of Technology
Samsung
ETH Zürich
KAUST
Durham University
Siemens
Shell
Summary

- Bench-top triple filter quadrupole mass spectrometer gas analysis system
- Real-time, multi-species analysis – 5 PPB to 100%
- Fast response to permanent gases and vapours – less than 300 ms response time
- Soft ionisation for reduced spectral fragmentation and simplified data interpretation
• www.HidenAnalytical.com

• The Hiden website is an excellent resource with product pages, brochures, catalogues, product pages with some application notes, presentation and other information.

• Contact +44 1925 445225 for direct support.